


Work Order ID 52291



Tuesday, September 22, 2009 1:56:56 PM



Page 1

Item ID: D3879-1 Accept  Setup Start 
Revision ID: B Stop 
Item Name: Cargo Wall Protector
Start Date: 9/23/2009 Start Qty: 5.00  Cust Item ID:
Required Date: 10/9/2009 Req'd Qty: 5.00  Customer:

Reference:

Approvals: Process Plan: RS mF Date: 09-9-22 Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100

0.00



Waterjet

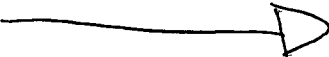
FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3879

Dwg Rev: B

Prog Rev: B

2- Deburr if necessary 

0.00

IB 9-10-9

110

0.00



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

IB 9-10-9

EP 09/10/13 (6)

(6)

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Item ID: D3879-1

Accept

Setup Start

Revision ID: B

Stop

Item Name: Cargo Wall Protector

Start Date: 9/23/2009 Start Qty: 5.00

Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 5.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00

>> 802/10/13

QC

Memo

0.00

Quality Control

(x6)

/

130

Identify as per dwg & Stock Location: _____

0.00

Packaging

Memo

0.00

Packaging

09/10/13 (6)

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/10/14
PL 09-10-13

Picklist Print

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Work Order ID: 52291



Parent Item: D3879-1RevB



Parent Item Name: Cargo Wall Protector

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,767.632	36.7500	44.100		
											18 9-10-9	
GE PLASTICS LEXAN SHEET												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

2767.632398

103106

7.8

105330

54

109455

46.695

111710

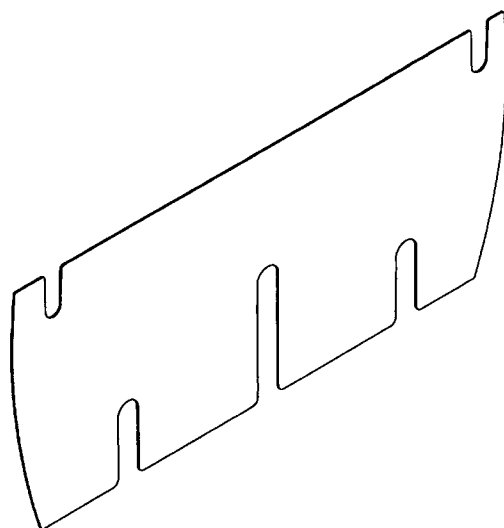
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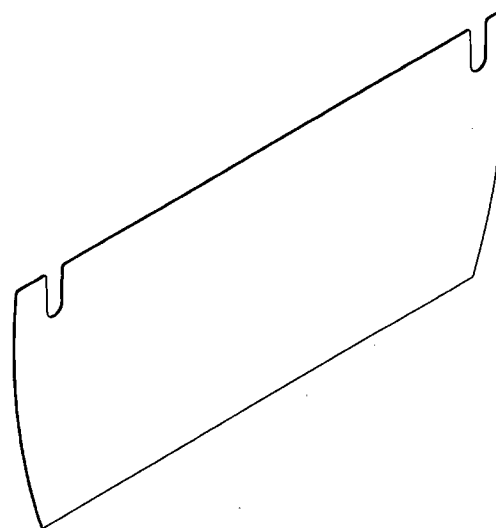
2329.24377

112585

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 52991



D3879-1 CARGO WALL PROTECTOR
(BELL 206 A/B)

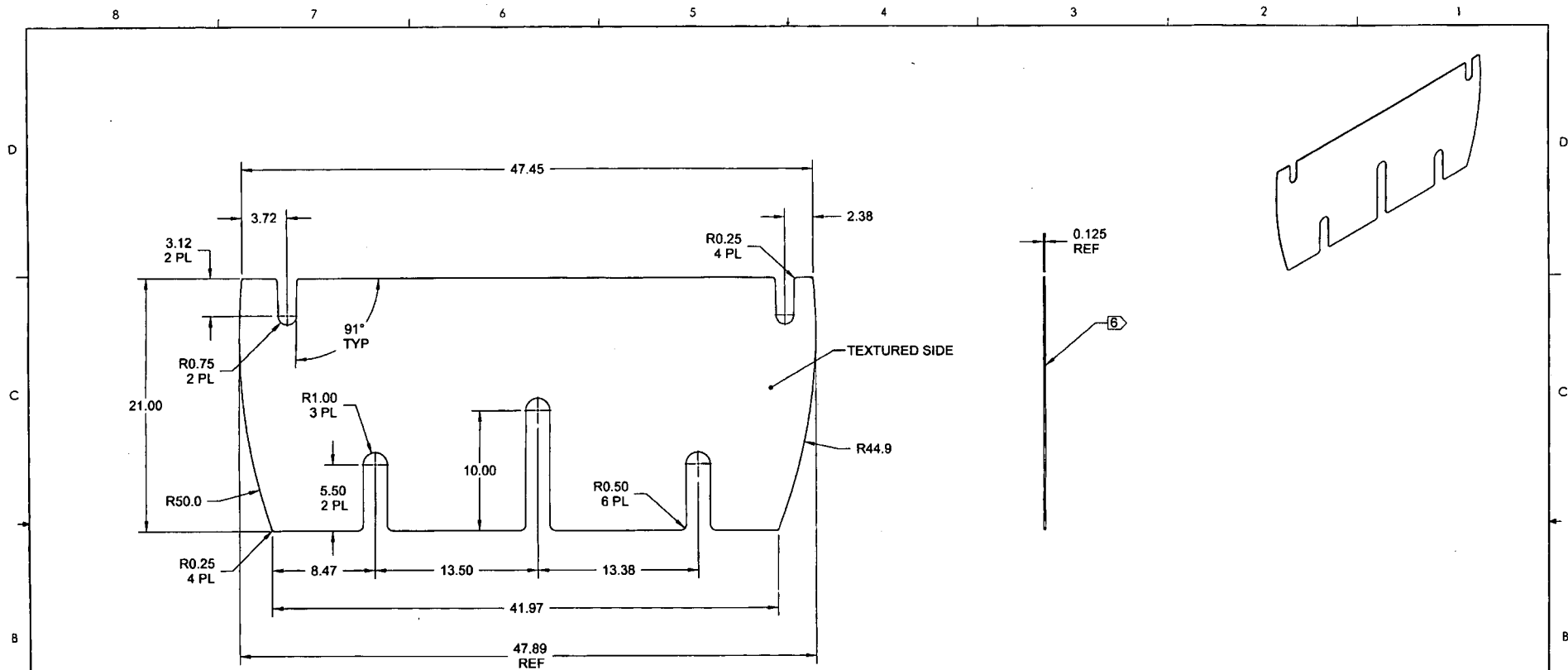


D3879-3 CARGO WALL PROTECTOR
(BELL 206 L/L1/L3/L4, 407)

RELEASED
09/06/12 JH

B	ADD D3879-3 CARGO WALL PROTECTOR (SHEET 3); ADD GY3778 TO MATERIAL SPECIFICATION (ZN A8-2)		PH	09.05.14
A	NEW ISSUE		PH	09.02.04
REV.	DESCRIPTION		BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	PH			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.		D3879	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		CARGO WALL PROTECTOR	NTS	
DATE	09.05.14		<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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D3879-1 CARGO WALL PROTECTOR
(BELL 206 A/B)

RELEASED
69/06/12/10

NOTES:

- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3879-1" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
- 7) WEIGHT: 4.81 lbs

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3879	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		CARGO WALL PROTECTOR	NTS
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